

# Fluoroelastmer DAI-EL LT-304

 TECHNICAL  
DATASHEET

**DAI-EL LT-304 is a fluoroelastmer which has excellent cold temperature flexibility, resistance to acid and solvents and mechanical properties.**

## Introduction

- DAI-EL LT-302 is a terpolymer of vinylidene fluoride, tetrafluoroethylene and perfluoromethylvinylether which is suitable for compression molding, transfer molding and injection molding.
- It provides excellent cold temperature flexibility, resistance to acid and solvents and mechanical properties.
- It is released from mold easily with contaminating very little the surface of mold.

## General physical properties—Product\*1

Items	Data	Test method
Color	Translucent to pale yellow	Visual observation
Fluorine Content	65 mass%	—
Specific Gravity (23°C)	1.82	ASTM D792
Mooney Viscosity (ML <sub>1+10</sub> )	50(100°C), 26(121°C)	ASTM D1646
Solubility	Soluble in lower ketones and esters	—

## General physical properties—Vulcanizate\*1\*2

Items	Units	Numeric Value	Test method
100% Tensile Stress	MPa	3.2	ASTM D412
Tensile Strength	MPa	15.4	ASTM D412
Elongation at Break	%	210	ASTM D412
Compression Set	%	16	70hrs@200°C, 25% compression <sup>*3</sup>
Hardness (Shore A)	—	66(peak), 64(3sec)	ASTM D2240
Low Temperature Retraction (TR10)	°C	-30	ASTM D1329

\*1 The above values are representative and not guaranteed.

\*2 [Formula] DAI-EL LT-304: 100 phr, MT carbon black (N990): 20 phr, Triallyl isocyanurate: 4 phr, 2,5-Dimethyl-2,5-di(tert-butylperoxy) hexane: 1.5 phr, [Curing condition] Press cure: 10min@160°C, Post cure: 4hrs@180°C.

\*3 P-24 O-ring.

## Handling / Safety information

- Be sure to read the Safety Data Sheet (SDS) and precautions on the label before using.
- This product has been developed for industrial purposes and we shall not guarantee the safety if used for any other purposes. If it is going to be used for medical or food applications, please contact us in advance.

## Packing specification

- 20Kg

For more information, visit our website.

**DAIKIN INDUSTRIES, LTD.**

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