

Printing date 26.12.2025

Version number 1

Revision: 26.12.2025

*** SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier****Trade name: DAI-EL DC-2270F****Article number: DC2270F****1.2 Relevant identified uses of the substance or mixture and uses advised against:**

No further relevant information available.

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

DAIKIN INDUSTRIES, LTD. CHEMICALS DIVISION:

OSAKA UMEDA TWIN TOWERS SOUTH, 1-13-1 Umeda, Kita-ku, Osaka-shi, Osaka, 530-0001, Japan

Phone: +81-6-6147-9702 Fax: +81-6-6147-9807

1.4 Emergency telephone number: Japan: +81-6-6349-7521*** SECTION 2: Hazard identification****2.1 Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008



GHS08

Repr. 1B H360F May damage fertility.



GHS05

Eye Dam. 1 H318 Causes serious eye damage.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008:**

The product is classified and labelled according to the CLP regulation.

Signal word: Danger**Hazard-determining components of labelling:**

Calcium dihydroxide

Bisphenol AF

Precautionary statements:

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

*** SECTION 3: Composition/information on ingredients****Information on ingredients:**

CAS: 9011-17-0 Vinylidene fluoride-hexafluoropropylene copolymer 70-80%

CAS: 1305-62-0 Calcium dihydroxide <5%
Eye Dam. 1, H318

CAS: 1309-48-4 Magnesium oxide 1-10%

CAS: 1478-61-1 Bisphenol AF <5%
Repr. 1B, H360F

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CAS: 49663-94-7 DBU-B <5%
Eye Irrit. 2, H319

CAS: 1333-86-4 Carbon black 10-20%
Others

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Seek medical treatment.

After inhalation: In case of inhaling decomposed gases: supply fresh air and consult a doctor in case of complaints.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Immediately rinse with warm water and soap.

Consult a doctor in case of complaints.

After eye contact:

Rinse opened eye for several minutes under running water.

Consult an ophthalmologist in case of complaints.

After swallowing: If symptoms persist consult a doctor.

4.2 Most important symptoms and effects, both acute and chronic: No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed:

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents: Use fire extinguishing methods suitable for surrounding conditions.

For safety reasons unsuitable extinguishing agents: No further information available.

5.2 Special hazards arising from the substance or mixture:

Formation of toxic gases is possible during heating or in case of fire.

5.3 Advice for firefighters:

Protective equipment:

Wear self-contained breathing apparatus and protective suit.

Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation before entering the area.

Keep out unauthorized persons.

Wear appropriate protective devices (See Section 8 Exposure Controls/Personal Protection).

Avoid contact with eyes and skin.

Do not swallow the product.

6.2 Environmental precautions: Do not allow product to reach sewage system or any water source.

6.3 Methods and material for containment and cleaning up: Pick up mechanically.

6.4 Reference to other sections:

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling:

Ensure good ventilation/exhaustion at the workplace.

Extractors are required on all machines used for thermal processing or powder handling processes.

Do not handle until all safety precautions have been read and understood.

Information about fire - and explosion protection: Keep ignition sources away - Do not smoke.

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7.2 Conditions for safe storage, including any incompatibilities:**Storage****Requirements to be met by storerooms and receptacles:** Store in a cool and dry location.**Information about storage in one common storage facility:**

See section 10 for information on incompatible materials.

Further information about storage conditions:

Protect from heat and direct sunlight.

Store containers in a well ventilated area.

7.3 Specific end use(s): No further relevant information available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters** No further information available.**Ingredients with limit values that require monitoring at the workplace:****CAS: 1333-86-4 Carbon black**PEL (USA) Long-term value: 3.5 mg/m³REL (USA) Long-term value: 3.5* mg/m³

*0.1 in presence of PAHs; See Pocket Guide Apps.A+C

TLV (USA) Long-term value: 3* mg/m³

*inhalable fraction

CAS: 1305-62-0 Calcium dihydroxidePEL (USA) Long-term value: 15* 5** mg/m³

*total dust **respirable fraction

REL (USA) Long-term value: 5 mg/m³TLV (USA) Long-term value: 5 mg/m³**CAS: 1309-48-4 Magnesium oxide**PEL (USA) Long-term value: 15* mg/m³

fume; *total particulate

TLV (USA) Long-term value: 10* mg/m³

*as inhalable fraction

Additional information: The lists valid during the making were used as basis.**8.2 Exposure controls****Appropriate engineering controls** No further data; see section 7.**Individual protection measures, such as personal protective equipment****General protective and hygienic measures:**

Wash hands before breaks and at the end of work.

Do not eat or drink while working.

Keep away from tobacco products.

Respiratory protection:

Use respiratory protective device with filters for organic and acid gas (or airline respirators in some cases), if the product is heated above 200 °C and toxic gas is formed.

Dust respirator, simplified dust respirator

Hand protection

Protective gloves

Material of gloves: Rubber**Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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Eye/face protection

Safety glasses

Body protection: Protective work clothing*** SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information**

Physical state	Solid
Colour:	Black
Odour:	Odourless
Odour threshold:	Not determined.
Melting point/freezing point:	Undetermined.
Boiling point or initial boiling point and boiling range	Undetermined.
Flammability	Not determined.
Lower and upper explosion limit	
Lower explosive limit:	No further information available.
Upper explosive limit:	Not determined.
Flash point:	Not applicable.
Auto-ignition temperature:	No further information available.
Decomposition temperature:	No further information available.
pH	Not determined.
Viscosity:	
Kinematic viscosity	Not applicable.
Dynamic:	Not applicable.
Solubility	
water:	Insoluble.
Partition coefficient n-octanol/water (log value)	No further information available.
Vapour pressure:	No further information available.
Vapour pressure:	No further information available.
Density and/or relative density	
Density at 25 °C:	1.83-1.87 g/cm ³
Relative density	Not determined.
Vapour density	Not applicable.
Particle characteristics	No further information available.

9.2 Other information:

Form:	Sheet
Ignition temperature:	Product is not self-igniting.
Explosive properties:	Product does not present an explosion hazard.
Evaporation rate	Not applicable.

Information with regard to physical hazard classes

Explosives	Not applicable
Flammable gases	Not applicable
Aerosols	Not applicable
Oxidising gases	Not applicable
Gases under pressure	Not applicable
Flammable liquids	Not applicable
Flammable solids	Not applicable
Self-reactive substances and mixtures	Not applicable
Pyrophoric liquids	Not applicable
Pyrophoric solids	Not applicable
Self-heating substances and mixtures	Not applicable
Substances and mixtures, which emit flammable gases in contact with water	Not applicable

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Oxidising liquids	Not applicable
Oxidising solids	Not applicable
Organic peroxides	Not applicable
Corrosive to metals	Not applicable
Desensitised explosives	Not applicable

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: To avoid thermal decomposition do not overheat.

10.3 Possibility of hazardous reactions: No dangerous reactions known under normal conditions of use.

10.4 Conditions to avoid: Keep away from heat, sparks, flame, high temperature.

10.5 Incompatible materials:

Metal powder (e.g. Al, Mg) and fluorine oxidizer. There is a danger of chemical reactions that could cause fire or explosion when the product is heated with them.

10.6 Hazardous decomposition products:

As for decomposition products, particulate matters and extremely toxic/corrosive fumes may be generated (HF, carbonyl fluoride, monomers, perfluoroisobutylene).

Decomposition products differ depending on the temperature and conditions.

Organic iodine compounds such as methyl iodide may be generated when iodine which becomes a crosslinking point reacts with decomposed products of organic peroxide.

*** SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification: No further information available.

Primary irritant effect

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation:

Causes serious eye damage.

Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity:

May damage fertility.

STOT-single exposure: Based on available data, the classification criteria are not met.

STOT-repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Chronic study No further information available.

Other information (about experimental toxicology): No further information available.

Subacute to chronic toxicity: No further information available.

Additional toxicological information:

General effects:

Fumes generated during burning may cause "polymer fume fever" (flu-like symptoms such as fever, chill, cough).

This may last for a whole day and night.

Fumes are not absorbed in skin. No sensitizing effect known.

Effects of hydrogen fluoride:

Low concentration of hydrogen fluoride may cause feeling of dyspnea, cough, irritation in eyes, nose, throat, fever, chill for 1-2 days.

After that, dyspnea, cyanosis and pulmonary edema may be seen.

High concentration of hydrogen fluoride damages liver and kidney.

Effects of carbonyl fluoride:

Skin: Irritation or eruption

Eye: Ulcer in cornea, conjunctiva

Respiratory system: Irritation

Lung: Temporary symptoms such as cough, pain, dyspnea

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Persons who have experienced lung diseases are vulnerable to toxicity caused by excessive exposure to pyrolysis products

*** SECTION 12: Ecological information****12.1 Toxicity**

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability: The product is thought to be non-biodegradable.

12.3 Bioaccumulative potential: No further relevant information available.

12.4 Mobility in soil: No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: No further relevant information available.

vPvB: No further information available.

12.7 Other adverse effects:

Ecotoxicological effects: no data

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Recommendation:**

Landfill disposal is recommended.

In case of incineration, the temperature must be higher than 800 °C.

Treat exhaust gas such as HF in a suitable way.

Disposal must be made according to official regulations.

Uncleaned packaging

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information**14.1 UN number or ID number**

ADR, ADN, IMDG, IATA Not applicable

14.2 UN proper shipping name:

ADR, ADN, IMDG, IATA Not applicable

14.3 Transport hazard class(es):

ADR, ADN, IMDG, IATA

Class: Not applicable

14.4 Packing group:

ADR, IMDG, IATA Not applicable

14.5 Environmental hazards:

Marine pollutant: No

14.6 Special precautions for user: Not applicable.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

Transport/Additional information:

Avoid direct sunlight. Make sure of no damage, corrosion, leaks on the receptacles.

Take necessary measures for preventing cargo shift.

UN "Model Regulation":

Not applicable

*** SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

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Hazard pictograms

GHS05 GHS08

Signal word Danger**Hazard-determining components of labelling:**

Calcium dihydroxide

Bisphenol AF

Hazard statements

H318 Causes serious eye damage.

H360F May damage fertility.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

National regulations No further information available.**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

The product is for the industrial use only. We do not guarantee the safety in case the product is used for the other purposes. When using the product for health-care application or food/feed application, consult us in advance. This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: EHS Department**Contact:** <https://www.daikin.com/>**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Repr. 1B: Reproductive toxicity – Category 1B

* **Data compared to the previous version altered.**