SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: NEOFLON ETFE EC-6515
Article number: EC6515

1.2 Relevant identified uses of the substance or mixture and uses advised against:
No further relevant information available.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
DAIKIN INDUSTRIES, LTD. CHEMICALS DIVISION:
Umeda Center Bldg., 4-12, Nakazaki-Nishi 2-chome, Kita-Ku, Osaka, JAPAN
Phone: (+81) 6-6373-4345 Fax: (+81) 6-6373-4281

Further information obtainable from: http://www.daikin.com/

1.4 Emergency telephone number:
Japan: +81-6-6349-7521
China: +86-512-5-232-0949, +86-21-34151689
South Korea: +82-2-568-1722
Americas: +1-256-306-5000
Europe: +49-211-179 225-0

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008
The product is not classified according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008: Not applicable
Signal word: Not applicable
Additional information:
EUH210 Safety data sheet available on request.

SECTION 3: Composition/information on ingredients

Information on ingredients:

<table>
<thead>
<tr>
<th>Chemical</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>94228-79-2 Ethylene-tetrafluoroethylene copolymer</td>
<td>&gt;90%</td>
</tr>
<tr>
<td>1308-38-9 Dichromium trioxide</td>
<td>1-10%</td>
</tr>
<tr>
<td>Others</td>
<td>&lt;5%</td>
</tr>
</tbody>
</table>

Description: Resin mixture
Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Seek medical treatment.
After inhalation: In case of inhaling decomposed gases: supply fresh air and consult a doctor in case of complaints.
After skin contact:
Immediately wash with water and soap and rinse thoroughly.
After contact with the molten product, cool rapidly with cold water.
Do not pull solidified product off the skin.
Consult a doctor in case of complaints.
After eye contact:
Rinse opened eye for several minutes under running water.
Consult an ophthalmologist in case of complaints.
After swallowing: If symptoms persist consult a doctor.

4.2 Most important symptoms and effects, both acute and chronic: No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed:
No further relevant information available.
SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: Use fire extinguishing methods suitable for surrounding conditions.
For safety reasons unsuitable extinguishing agents: No further information available.

5.2 Special hazards arising from the substance or mixture:
Formation of toxic gases is possible during heating or in case of fire.

5.3 Advice for firefighters:
Protective equipment:
Wear fully protective suit.
Wear self-contained breathing apparatus and protective suit.
Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:
Ensure adequate ventilation before entering the area.
Keep out unauthorized persons.
Wear appropriate protective devices (See Section 8 Exposure Controls/Personal Protection).
Avoid contact with eyes and skin.
Do not swallow the product.

6.2 Environmental precautions: Do not allow product to reach sewage system or any water course.

6.3 Methods and material for containment and cleaning up: Pick up mechanically.

6.4 Reference to other sections:
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling:
Ensure good ventilation/exhaustion at the workplace.
Extractors are required on all machines used for thermal processing or powder handling processes.
Do not handle until all safety precautions have been read and understood.
Information about fire - and explosion protection: Keep ignition sources away - Do not smoke.

7.2 Conditions for safe storage, including any incompatibilities:
Storage
Requirements to be met by storerooms and receptacles: Store in a cool and dry location.
Information about storage in one common storage facility: No further information available.
See section 10 for information on incompatible materials.
Further information about storage conditions:
Store in cool, dry conditions in well sealed receptacle.
Protect from heat and direct sunlight.
Store containers in a well ventilated area.

7.3 Specific end use(s): No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters No further information available.
Ingredients with limit values that require monitoring at the workplace:
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

1308-38-9 Dichromium trioxide
OEL (Japan) Long-term value: 0.5 mg/m³ as Cr
PEL (USA)  Long-term value: 0.5 mg/m³ as Cr
REL (USA)  Long-term value: 0.5 mg/m³ as Cr; See Pocket Guide App. C
TLV (USA)  Long-term value: 0.5 mg/m³ as Cr

8.2 Exposure controls

Personal protective equipment

General protective and hygienic measures:
Wash hands before breaks and at the end of work.
Do not eat or drink while working.
Keep away from tobacco products.

Respiratory protection:
Use respiratory protective device with filters for organic and acid gas (or airline respirators in some cases), if the product is heated above 150 °C and toxic gas is formed.
Dust respirator, simplified dust respirator

Protection of hands:

Material of gloves: Rubber
Penetration time of glove material
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance
Form: Powder
Colour: Green
Odour: Odourless
Odour threshold: Not determined.

pH-value: No further information available.
Melting point/Melting range: No further information available.
Boiling point/Boiling range: No further information available.
Flash point: Not applicable.
Flammability (solid, gaseous): Not determined.
Decomposition temperature: No further information available.
Self-igniting: Product is not selfigniting.
Danger of explosion: Product does not present an explosion hazard.

Explosion limits:
Lower explosive limit: No further information available.
Upper explosive limit: No further information available.
Vapour pressure: No further information available.
DENSITY: No further information available.

Relative density: Not determined.

Vapour density: Not applicable.

Evaporation rate: Not applicable.

Solubility in / Miscibility with water: No further information available.

Partition coefficient (n-octanol/water): No further information available.

Viscosity:
- Dynamic: Not applicable.
- Kinematic: Not applicable.

9.2 Other information:
No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity: No further relevant information available.

10.2 Chemical stability:

Thermal decomposition / conditions to be avoided: To avoid thermal decomposition do not overheat.

10.3 Possibility of hazardous reactions: No dangerous reactions known under normal conditions of use.

10.4 Conditions to avoid: Keep away from heat, sparks, flame, high temperature.

10.5 Incompatible materials:
Metal powder (e.g. Al, Mg) and fluorine oxidizer. There is a danger of chemical reactions that could cause fire or explosion when the product is heated with them.

10.6 Hazardous decomposition products:
As for decomposition products, particulate matters and extremely toxic/corrosive fumes may be generated (HF, carbonyl fluoride, monomers, perfluoroisobutylene). Decomposition products differ depending on the temperature and conditions.

SECTION 11: Toxicological information

11.1 Information on toxicological effects:
Acute toxicity: Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification: No further information available.

Primary irritant effect:
Skin corrosion/irritation: No further information available.

Serious eye damage/irritation: No further information available.

after inhalation: No further information available.

Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.

Additional toxicological information:
General effects:
Fumes generated during burning may cause "polymer fume fever" (flu-like symptoms such as fever, chill, cough). This may last for a whole day and night.
Fumes are not absorbed in skin. No sensitizing effect known.

Effects of hydrogen fluoride:
Low concentration of hydrogen fluoride may cause feeling of dyspnea, cough, irritation in eyes, nose, throat, fever, chill for 1-2 days.
After that, dyspnea, cyanosis and pulmonary edema may be seen.
High concentration of hydrogen fluoride damages liver and kidney.

Effects of carbonyl fluoride:
Skin: Irritation or erosion
Eye: Ulcer in cornea, conjunctiva
Respiratory system: Irritation
Lung: Temporary symptoms such as cough, pain, dyspnea
Persons who have experienced lung diseases are vulnerable to toxicity caused by excessive exposure to pyrolysis products

CMR effects
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.
Chronic study No further information available.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
12.2 Persistence and degradability: The product is thought to be non-biodegradable.
12.3 Bioaccumulative potential: No further relevant information available.
12.4 Mobility in soil: No further relevant information available.
Ecotoxicological effects: no data
12.5 Results of PBT and vPvB assessment
PBT: No further relevant information available.
vPvB: No further relevant information available.
12.6 Other adverse effects: No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation:
Landfill disposal is recommended.
In case of incineration, the temperature must be higher than 800 °C.
Treat exhaust gas such as HF in a suitable way.
Disposal must be made according to official regulations.

Uncleaned packaging
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number:
ADR, ADN, IMDG, IATA Not applicable
14.2 UN proper shipping name:
ADR, ADN, IMDG, IATA Not applicable
14.3 Transport hazard class(es):
ADR, ADN, IMDG, IATA Class: Not applicable
14.4 Packing group:
ADR, IMDG, IATA Not applicable
14.5 Environmental hazards:
Marine pollutant: No
14.6 Special precautions for user: Not applicable.
14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:
Transport/Additional information: Avoid direct sunlight. Make sure of no damage, corrosion, leaks on the receptacles.
Take necessary measures for preventing cargo shift.
UN "Model Regulation": UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., 9, III

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.
Labelling according to Regulation (EC) No 1272/2008 Not applicable
Hazard pictograms Not applicable
Signal word Not applicable
Hazard statements  Not applicable

National regulations  No further information available.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

The product is for the industrial use only. We do not guarantee the safety in case the product is used for the other purposes. When using the product for health-care application or food/feed application, consult us in advance. This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Department issuing SDS:** EHS Department
**Contact:** [http://www.daikin.com/](http://www.daikin.com/)

**Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative

* Data compared to the previous version altered.