SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: NEOFLON EFEP RC-4520  
Article number: RC4520 STD

1.2 Relevant identified uses of the substance or mixture and uses advised against:
No further relevant information available.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
DAIKIN INDUSTRIES, LTD. CHEMICALS DIVISION: 
Umeda Center Bldg., 4-12, Nakazaki-Nishi 2-chome, Kita-Ku, Osaka, JAPAN 
Phone: (+81) 6-6373-4345 Fax: (+81) 6-6373-4281

Further information obtainable from: http://www.daikin.com/

1.4 Emergency telephone number:

Japan: +81-6-6349-7521  
China: +86-512-5-232-0949, +86-21-34151689  
South Korea: +82-2-568-1722  
Americas: +1-256-306-5000  
Europe: +49-211-179 225-0

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008
The substance is not classified according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008: Not applicable
Signal word: Not applicable

SECTION 3: Composition/information on ingredients

Information on ingredients:
Fluoropolymer 100%

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Seek medical treatment. 
After inhalation: In case of inhaling decomposed gases: supply fresh air and consult a doctor in case of complaints. 
After skin contact: 
Immediately wash with water and soap and rinse thoroughly.
After contact with the molten product, cool rapidly with cold water.
Do not pull solidified product off the skin. Consult a doctor in case of complaints. 

After eye contact: 
Rinse opened eye for several minutes under running water. Consult an ophthalmologist in case of complaints. 

After swallowing: If symptoms persist consult a doctor.

4.2 Most important symptoms and effects, both acute and chronic: No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed: 
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:
CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam. 
Use fire extinguishing methods suitable for surrounding conditions.

For safety reasons unsuitable extinguishing agents: No further information available.
5.2 Special hazards arising from the substance or mixture:
During heating or in case of fire poisonous gases may be produced.
Formation of toxic gases is possible during heating or in case of fire.
5.3 Advice for firefighters:
Protective equipment:
Wear fully protective suit.
Wear self-contained breathing apparatus and protective suit.
Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:
Ensure adequate ventilation before entering the area.
Keep out unauthorized persons.
Wear appropriate protective devices (See Section 8 Exposure Controls/Personal Protection).
Avoid contact with eyes and skin.
Do not swallow the product.

6.2 Environmental precautions: Do not allow product to reach sewage system or any water course.

6.3 Methods and material for containment and cleaning up: Pick up mechanically.

6.4 Reference to other sections:
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling:
Ensure good ventilation/exhaustion at the workplace.
Extractors are required on all machines used for thermal processing or powder handling processes.
Do not handle until all safety precautions have been read and understood.

Information about fire - and explosion protection: Keep ignition sources away - Do not smoke.

7.2 Conditions for safe storage, including any incompatibilities:
Storage
Requirements to be met by storerooms and receptacles: Store in a cool and dry location.
Information about storage in one common storage facility: Not required.
See section 10 for information on incompatible materials.
Further information about storage conditions:
Protect from heat and direct sunlight.
Store containers in a well ventilated area.

7.3 Specific end use(s): No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters No further information available.
Ingredients with limit values that require monitoring at the workplace: Not required.
Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls
Personal protective equipment
General protective and hygienic measures:
Wash hands before breaks and at the end of work.
Do not eat or drink while working.
Keep away from tobacco products.
Respiratory protection:
Use respiratory protective device with filters for organic and acid gas (or airline respirators in some cases), if the product is heated above 150 °C and toxic gas is formed.
Use mask which filters at least 99.95% of airborne particles(below 0.3µm)
Trade name: NEOFLON EFEP RC-4520

Dust respirator, simplified dust respirator

Protection of hands:

Protective gloves

Material of gloves:
Synthetic rubber gloves
Rubber

Penetration time of glove material
The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:
Safety glasses with side shields or goggles

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance
Form: Powder
Colour: White
Odour: Odourless
Odour threshold: Not determined.

pH-value: No further information available.
Melting point/freezing point: 155-175 °C
Initial boiling point and boiling range: Not applicable.
Flash point: Not applicable.

Flammability (solid, gas): Product is not flammable.
Decomposition temperature: No further information available.
Auto-ignition temperature: Not determined.

Explosive properties: Product does not present an explosion hazard.

Explosion limits:
Lower explosive limit: No further information available.
Upper explosive limit: No further information available.

Vapour pressure: No further information available.

Density: No further information available.
Relative density at 25 °C 1.7-1.8 g/ml
Vapour density: Not applicable.
Evaporation rate: Not applicable.

Solubility in / Miscibility with water: Insoluble.
Partition coefficient: n-octanol/water: No further information available.

Viscosity:
Dynamic: Not applicable.
Kinematic: Not applicable.

9.2 Other information: No further relevant information available.
SECTION 10: Stability and reactivity

10.1 Reactivity  No further relevant information available.
10.2 Chemical stability
  Thermal decomposition / conditions to be avoided:
  Even at the temperatures reached during the normal hot processing of fluoropolymers, fume that presents a potential
  health hazard may be generated.
  To avoid thermal decomposition do not overheat.
10.3 Possibility of hazardous reactions: No dangerous reactions known under normal conditions of use.
10.4 Conditions to avoid: Keep away from heat, sparks, flame, high temperature.
10.5 Incompatible materials:
  Metal powder (e.g. Al, Mg) and fluorine oxidizer. There is a danger of chemical reactions that could cause fire or
  explosion when the product is heated with them.
10.6 Hazardous decomposition products:
  As for decomposition products, particulate matters and extremely toxic/corrosive fumes may be generated
  (HF, carbonyl fluoride, monomers, perfluoroisobutylene).
  Decomposition products differ depending on the temperature and conditions.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
  Acute toxicity  no data
  LD/LC50 values relevant for classification: No further information available.
  Primary irritant effect
  Skin corrosion/irritation
    No further information available.
  No further information available.
  Serious eye damage/irritation
    No further information available.
  No further information available.
  after inhalation: No further information available.
  Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
  Additional toxicological information:
    General effects:
    Fumes generated during burning may cause "polymer fume fever" (flu-like symptoms such as fever, chill, cough).
    This may last for a whole day and night.
    Fumes are not absorbed in skin. No sensitizing effect known.
  Effects of hydrogen fluoride:
    Low concentration of hydrogen fluoride may cause feeling of dyspnea, cough, irritation in eyes, nose, throat, fever,
    chill for 1-2 days.
    After that, dyspnea, cyanosis and pulmonary edema may be seen.
    High concentration of hydrogen fluoride damages liver and kidney.
  Effects of carbonyl fluoride:
    Skin: Irritation or eruption
    Eye: Ulcer in cornea, conjunctiva
    Respiratory system: Irritation
    Lung: Temporary symptoms such as cough, pain, dyspnea
    Persons who have experienced lung diseases are vulnerable to toxicity caused by excessive exposure to pyrolysis
    products
  CMR effects
    Carcinogenicity Based on available data, the classification criteria are not met.
    Reproductive toxicity Based on available data, the classification criteria are not met.
    STOT-single exposure Based on available data, the classification criteria are not met.
    STOT-repeated exposure Based on available data, the classification criteria are not met.
    Aspiration hazard Based on available data, the classification criteria are not met.
**SECTION 12: Ecological information**

12.1 Toxicty
Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability:
The product is thought to be non-biodegradable.
Other information:
The product is slightly biodegradable.

12.3 Bioaccumulative potential:
No further relevant information available.

12.4 Mobility in soil:
No further relevant information available.

12.5 Results of PBT and vPvB assessment
PBT: No further relevant information available.
vPvB: No further relevant information available.

12.6 Other adverse effects:
No further relevant information available.

**SECTION 13: Disposal considerations**

13.1 Waste treatment methods
Recommendation:
After prior treatment product has to be landfilled or incinerated adhering to the regulations pertaining to the disposal of especially hazardous waste.
Landfill disposal is recommended.
In case of incineration, the temperature must be higher than 800 °C.
Treat exhaust gas such as HF in a suitable way.
Disposal must be made according to official regulations.

Uncleaned packaging
Recommendation: Disposal must be made according to official regulations.

**SECTION 14: Transport information**

14.1 UN-Number:
ADR, ADN, IMDG, IATA: Not applicable

14.2 UN proper shipping name:
ADR, ADN, IMDG, IATA: Not applicable

14.3 Transport hazard class(es):
ADR, ADN, IMDG, IATA: Not applicable

14.4 Packing group:
ADR, IMDG, IATA: Not applicable

14.5 Environmental hazards:
Marine pollutant: No

14.6 Special precautions for user:
Not applicable.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:
Not applicable.
Transport/Additional information:
Avoid direct sunlight. Make sure of no damage, corrosion, leaks on the receptacles.
Take necessary measures for preventing cargo shift.

UN "Model Regulation":
Not applicable

**SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.

Labelling according to Regulation (EC) No 1272/2008: Not applicable

Hazard pictograms: Not applicable

Signal word: Not applicable

Hazard statements: Not applicable
44. National regulations
No further information available.

SECTION 16: Other information

The product is for the industrial use only. We do not guarantee the safety in case the product is used for the other purposes. When using the product for health-care application or food/feed application, consult us in advance.

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: EHS Department
Contact: http://www.daikin.com/

Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative

* Data compared to the previous version altered.