

Revision: 15.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

 Trade name: POLYFLON PTFE TC-7400CR

 Article number: 7400CR

 1.2 Relevant identified uses of the substance or mixture and uses advised against:

 No further relevant information available.

1.3 Details of the supplier of the safety data sheet Manufacturer/Supplier: DAIKIN INDUSTRIES, LTD. CHEMICALS DIVISION: OSAKA UMEDA TWIN TOWERS SOUTH, 1-13-1 Umeda, Kita-ku, Osaka-shi, Osaka, 530-0001, Japan Phone:+81-6-6147-9702 Fax:+81-6-6147-9807

Further information obtainable from: http://www.daikin.com/

1.4 Emergency telephone number: Japan: +81-6-6349-7521 China: +86-532-8388-9090, +86-21-34151689 South Korea: +82-2-568-1722 Americas: CHEMTREC +1-800-424-9300 (Outside US/Canada: +1-703-527-3887) Europe: +49-211-179 225-0

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008



Flam. Liq. 2 H225 Highly flammable liquid and vapour.



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Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
STOT SE 3	H335 May cause respiratory irritation.
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Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008: The product is classified and labelled according to the CLP regulation. Signal word: Danger

Hazard-determining components of labelling: Binder

Precautionary statements:

r recuuitonary stati	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or
	shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present
	and easy to do. Continue rinsing.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international
	regulations.



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SECTION 3:	Composition/information on ingredients	
Information on i	ingredients:	
CAS: 9002-84-0	Polytetrafluoroethylene	<5%
	Binder	35-45%
	Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Specific concentration limits: Eye Irrit. 2; H319: $C \ge 5$ % Skin Irrit. 2; H315: $C \ge 5$ %	
CAS: 108-10-1	Methyl isobutyl ketone	35-45%
	Flam. Liq. 2, H225 Carc. 2, H351	
	Acute Tox. 4, H332; Eye Irrit. 2, H319; STOT SE 3, H336 EUH066 ATE: LC50/4h inhalative: 11 ppm	
CAS: 64742 04 5		1-10%
CAS. 04/42-94-5	5 Solvent naphtha (petroleum), heavy arom. Asp. Tox. 1, H304	1-1070
CAS: 111-76-2	2-Butoxyethanol	1-10%
	Acute Tox. 3, H311 Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319 ATE: LD50 oral: 1200 mg/kg	
CAS: 123-42-2	4-Hydroxy-4-methylpentan-2-one	<5%
	Flam. Liq. 3, H226 Eye Irrit. 2, H319	
	Specific concentration limit: Eye Irrit. 2; H319: $C \ge 10 \%$	
CAS: 71-23-8	1-Propanol	<5%
	Flam. Liq. 2, H225 Eye Dam. 1, H318 STOT SE 3, H336	
CAS: 107-98-2	1-Methoxy-2-propanol	<5%
	Flam. Liq. 3, H226 STOT SE 3, H336	
	Reaction mass of ethylbenzene and xylene	< 5%
	Flam. Liq. 3, H226 STOT RE 2, H373; Asp. Tox. 1, H304	
	Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT S	SE
	3, H335 ATE: LD50 dermal: 1100 mg/kg	
	LC50/4h inhalative: 29 ppm	
CAS: 112-34-5	2-(2-Butoxyethoxy)ethanol Eye Irrit. 2, H319	5-15%
		E 150/
Additional inform	<i>Others</i> <i>mation:</i> For the wording of the listed hazard phrases refer to section 16.	5-15%
SECTION 4:	First aid measures	

4.1 Description of first aid measures General information: Seek medical treatment. **After inhalation:** Supply fresh air and to be sure call for a doctor.



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In case of unconsciousness place patient stably in side position for transportation. Supply fresh air; consult doctor in case of complaints. After skin contact: Immediately wash with water and soap and rinse thoroughly. Remove contaminated clothes immediately. After eye contact: Immediately rinse with a lot of water for several minutes. Remove contact lenses if possible. Continue rinsing. After swallowing: Rinse mouth with water. Do not induce vomiting. 4.2 Most important symptoms and effects, both acute and chronic: Allergic reactions 4.3 Indication of any immediate medical attention and special treatment needed: No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing agents: Water haze Water spray Alcohol resistant foam Fire-extinguishing powder Dry sand CO2 For safety reasons unsuitable extinguishing agents: Water with full jet 5.2 Special hazards arising from the substance or mixture: Formation of toxic gases is possible during heating or in case of fire. Receptacle may explode when heated. Extremely flammable; can ignite easily with heat, sparks, fire. 5.3 Advice for firefighters: The flash point is extremely low: water spray can be used for a large fire only if other extinguishing means have no effect. Remove receptacles from area of fire if possible. **Protective equipment:** Wear self-contained breathing apparatus and protective suit.

Do not inhale explosion gases or combustion gases.

Wear fully protective suit.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: Ensure adequate ventilation before entering the area. Stay on the windward side. Keep out unauthorized persons. Wear appropriate protective devices (See Section 8 Exposure Controls/Personal Protection). Avoid contact with eyes and skin. Do not swallow the product. 6.2 Environmental precautions: Prevent seepage into sewage system, workpits and cellars. 6.3 Methods and material for containment and cleaning up: Do not flush with water or aqueous cleansing agents For a small amount of leakage: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders) or collect in an empty container that can be sealed tightly. For a small amount of leakage: Use clean anti-static tools when absorbing the product. For a large amount of leakage: Enclose with banks to avoid outflow. Lead the leakage to a safe place and collect. Remove ignition sources immediately. There is a danger of explosion. Prepare fire extinguisher in case of emergency. 6.4 Reference to other sections:

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.



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SECTION 7: Handling and storage

7.1 Precautions for safe handling: Open and handle receptacle with care. Prevent formation of aerosols. Ensure good ventilation/exhaustion at the workplace. Handle with care. Avoid jolting, friction and impact. Do not handle until all safety precautions have been read and understood. Information about fire - and explosion protection: Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Use flame proof electric/lighting devices and ventilation equipment. Ground/bond container and receiving equipment. 7.2 Conditions for safe storage, including any incompatibilities: Storage Requirements to be met by storerooms and receptacles: Store in a cool and dry location. Keep containers tightly sealed. Information about storage in one common storage facility: Store away from oxidising agents. See section 10 for information on incompatible materials. Further information about storage conditions: Protect from heat and direct sunlight. Store containers in a well ventilated area. Store locked up. 7.3 Specific end use(s): No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters No further information available. Ingredients with limit values that require monitoring at the workplace:

CAS: 108-10-1 Methyl isobutyl ketone

OEL (Japan) Long-term value: 200 mg/m³, 50 ppm

- PEL (USA) Long-term value: 410 mg/m³, 100 ppm
- REL (USA) Short-term value: 300 mg/m³, 75 ppm Long-term value: 205 mg/m³, 50 ppm
- TLV (USA) Short-term value: 307 mg/m³, 75 ppm Long-term value: 82 mg/m³, 20 ppm BEI

CAS: 111-76-2 2-Butoxyethanol

- PEL (USA) Long-term value: 240 mg/m³, 50 ppm Skin
- REL (USA) Long-term value: 24 mg/m³, 5 ppm Skin
- TLV (USA) Long-term value: 97 mg/m³, 20 ppm BEI

CAS: 123-42-2 4-Hydroxy-4-methylpentan-2-one

- PEL (USA) Long-term value: 240 mg/m³, 50 ppm
- REL (USA) Long-term value: 240 mg/m³, 50 ppm
- TLV (USA) Long-term value: 238 mg/m³, 50 ppm



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CAS: 107-98-2 1-Methoxy-2-propanol

- REL (USA) Short-term value: 540 mg/m³, 150 ppm Long-term value: 360 mg/m³, 100 ppm
- TLV (USA) Short-term value: 369 mg/m³, 100 ppm Long-term value: 184 mg/m³, 50 ppm

CAS: 71-23-8 1-Propanol

- PEL (USA) Long-term value: 500 mg/m³, 200 ppm
- REL (USA) Short-term value: 625 mg/m³, 250 ppm Long-term value: 500 mg/m³, 200 ppm Skin
- TLV (USA) Long-term value: 246 mg/m³, 100 ppm

CAS: 1330-20-7 Xylene

- OEL (Japan) Long-term value: 217 mg/m³, 50 ppm
- PEL (USA) Long-term value: 435 mg/m³, 100 ppm
- REL (USA) Short-term value: 655 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm
- TLV (USA) Short-term value: 651 mg/m³, 150 ppm Long-term value: 434 mg/m³, 100 ppm BEI

Ingredients with biological limit values:

CAS: 108-10-1 Methyl isobutyl ketone

BEI (USA) 1 mg/L Medium: urine Time: end of shift Parameter: MIBK

CAS: 111-76-2 2-Butoxyethanol

BEI (USA) 200 mg/g creatinine Medium: urine Time: end of shift Parameter: Butoxyacetic acid with hydrolysis

CAS: 1330-20-7 Xylene

BEI (USA) 1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls No further data; see item 7. Individual protection measures, such as personal protective equipment General protective and hygienic measures: Wash hands before breaks and at the end of work. Do not eat or drink while working. Keep away from tobacco products. Respiratory protection: Use respiratory protective device with filters for organic and acid gas

Use respiratory protective device with filters for organic and acid gas (or airline respirators in some cases) if formation of toxic gases is possible while the product is heated. Use respiratory protective device with organic gas cartridge.



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Hand protection



Protective gloves

Material of gloves: Rubber

Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. **Eye/face protection**



Safety glasses

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

General Information	
Physical state	Fluid
Colour:	Whitish
Odour:	Characteristic
<i>Melting point/freezing point:</i>	Undetermined.
Boiling point or initial boiling point and boiling rang	
Flammability	Flammable
Lower and upper explosion limit	
Lower explosive limit:	1.7 Vol %
Upper explosive limit:	9.0 Vol %
Flash point:	-2.5 °C (TCC)
Decomposition temperature:	No further information available.
pH	Not determined.
Viscosity:	
Kinematic viscosity	No further information available.
Solubility	
water:	No further information available.
Partition coefficient n-octanol/water (log value)	No further information available.
Vapour pressure:	No further information available.
Density and/or relative density	
Density:	Not determined.
Vapour density	No further information available.
Particle characteristics	Not applicable.
9.2 Other information:	
Form:	Liquid
Auto-ignition temperature:	Product is not self-igniting.
Explosive properties:	Product is not explosive. However, formation of explosive
	air/vapour mixtures are possible.
Information with regard to physical hazard classes	
Explosives	Not applicable
Flammable gases	<i>Not applicable</i>
Aerosols	<i>Not applicable</i>
Oxidising gases	<i>Not applicable</i>
Gases under pressure	<i>Not applicable</i>
Flammable liquids	11
Highly flammable liquid and vapour.	
Flammable solids	Not applicable
Self-reactive substances and mixtures	Not applicable
Pyrophoric liquids	Not applicable



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Pyrophoric solids	Not applicable	
Self-heating substances and mixtures	Not applicable	
Substances and mixtures, which emit flammable g	gases	
in contact with water	Not applicable	
Oxidising liquids	Not applicable	
Oxidising solids	Not applicable	
Organic peroxides	Not applicable	
Corrosive to metals	Not applicable	
Desensitised explosives	Not applicable	

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: To avoid thermal decomposition do not overheat.
10.3 Possibility of hazardous reactions: No dangerous reactions known under normal conditions of use.
10.4 Conditions to avoid: Keep away from heat, sparks, flame, high temperature.
10.5 Incompatible materials: Oxidizing agents
10.6 Hazardous decomposition products: Danger of toxic fluorine based pyrolysis products.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity Based on available data, the classification criteria are not met. LD/LC50 values relevant for classification:

CAS: 108-10-1 Methyl isobutyl ketone

Oral LD50 2080 mg/kg (Rat) Dermal LD50 16000 mg/kg (Rabbit) Inhalative LC50/4 h 8.3-16.6 ppm (Rat) Skin corrosion/irritation Causes skin irritation. Serious eye damage/irritation Causes serious eye irritation. Respiratory or skin sensitisation May cause an allergic skin reaction. Germ cell mutagenicity Based on available data, the classification criteria are not met. *Carcinogenicity* Based on available data, the classification criteria are not met. **Reproductive toxicity** Based on available data, the classification criteria are not met. STOT-single exposure May cause respiratory irritation. **STOT-repeated exposure** Based on available data, the classification criteria are not met. Aspiration hazard Based on available data, the classification criteria are not met. 11.2 Information on other hazards Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability: No further relevant information available.

12.3 Bioaccumulative potential: No further relevant information available.

12.4 Mobility in soil: No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT: No further relevant information available.

vPvB: No further information available.

12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11.



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12.7 Other adverse effects: No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation: Disposal must be made according to official regulations.

Uncleaned packaging Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number or ID number ADR, IMDG, IATA UN1263 14.2 UN proper shipping name: 1263 PAINT ADR: IMDG, IATA PAINT 14.3 Transport hazard class(es): ADR, IMDG, IATA Class: 3 Flammable liquids. Label: 3 14.4 Packing group: ADR, IMDG, IATA II 14.5 Environmental hazards: Marine pollutant: No 14.6 Special precautions for user: Warning: Flammable liquids. Hazard identification number (Kemler code): 33 EMS Number: F-E,<u>S-E</u> 14.7 Maritime transport in bulk according to IMO instruments Not applicable. Transport/Additional information: Avoid direct sunlight. Make sure of no damage, corrosion, leaks on the receptacles. Take necessary measures for preventing cargo shift. ADR Limited quantities (LQ): 5L2 Transport category: D/ETunnel restriction code: UN "Model Regulation": UN1263, PAINT, 3, II

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available. Labelling according to Regulation (EC) No 1272/2008 The product is classified and labelled according to the CLP regulation. Hazard pictograms



Signal word Danger Hazard-determining components of labelling: Binder



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Hazard statements H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects. **Precautionary statements** P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 Use explosion-proof [electrical/ventilating/lighting] equipment. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P405 Store locked up. P501 Dispose of contents/container in accordance with local/regional/national/international regulations. 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

The product is for the industrial use only. We do not guarantee the safety in case the product is used for the other purposes. When using the product for health-care application or food/feed application, consult us in advance. This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: EHS Department

Contact: http://www.daikin.com/

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3

* Data compared to the previous version altered.