SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: POLYFLON PTFE TC-7105GN
Article number: 7105GN

1.2 Relevant identified uses of the substance or mixture and uses advised against:
No further relevant information available.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
DAIKIN INDUSTRIES, LTD. CHEMICALS DIVISION:
Umeda Center Bldg., 4-12, Nakazaki-Nishi 2-chome, Kita-Ku, Osaka, JAPAN
Phone: (+81) 6-6373-4345 Fax: (+81) 6-6373-4281

Further information obtainable from: http://www.daikin.com/

1.4 Emergency telephone number:
Japan: +81-6-6349-7521
China: +86-512-5-232-0949, +86-21-34151689
South Korea: +82-2-568-1722
Americas: +1-256-306-5000
Europe: +49-211-179 225-0

*SECTION 2: Hazard identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

Flam. Liq. 2 H225 Highly flammable liquid and vapour.

Repr. 1B H360D May damage the unborn child.

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H335 May cause respiratory irritation.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008:
The product is classified and labelled according to the CLP regulation.
Signal word: Danger
Precautionary statements:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
Trade name: POLYFLON PTFE TC-7105GN

Additional information:
EUH208 Contains Binder. May produce an allergic reaction.
Restricted to professional users.

SECTION 3: Composition/information on ingredients

Information on ingredients:

- CAS: 9002-84-0 Polytetrafluoroethylene <5%
  - Binder 5-15%
  - Cobalt Green <5%
- CAS: 872-50-4 N-Methyl-2-pyrrolidone 45-55%
  - Repr. 1B, H360D
  - Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335
- CAS: 108-10-1 Methyl isobutyl ketone 15-25%
  - Flam. Liq. 2, H225
  - Acute Tox. 4, H332; Eye Irrit. 2, H319; STOT SE 3, H335
- CAS: 1330-20-7 Xylene 1-10%
  - Flam. Liq. 3, H226
  - Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315
  - Others 5-15%

SVHC:
- CAS: 872-50-4 N-Methyl-2-pyrrolidone

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures
General information: Seek medical treatment.
After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact:
Immediately wash with water and soap and rinse thoroughly.
Remove contaminated clothes immediately.
After eye contact:
Immediately rinse with a lot of water for several minutes. Remove contact lenses if possible. Continue rinsing.
After swallowing: Rinse mouth with water. Do not induce vomiting.

4.2 Most important symptoms and effects, both acute and chronic: No further relevant information available.
4.3 Indication of any immediate medical attention and special treatment needed:
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents:
- Water haze
- Water spray
- Fire-extinguishing powder
- CO₂
- Dry sand
- Alcohol resistant foam

For safety reasons unsuitable extinguishing agents: Water with full jet
5.2 Special hazards arising from the substance or mixture:
During heating or in case of fire poisonous gases may be produced.
Formation of toxic gases is possible during heating or in case of fire.
Receptacle may explode when heated.
Extremely flammable; can ignite easily with heat, sparks, fire.

5.3 Advice for firefighters:
The flash point is extremely low: water spray can be used for a large fire only if other extinguishing means have no effect.
Remove receptacles from area of fire if possible.

Protective equipment:
Wear self-contained breathing apparatus and protective suit.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:
Ensure adequate ventilation before entering the area.
Stay on the windward side.
Keep out unauthorized persons.
Wear appropriate protective devices (See Section 8 Exposure Controls/Personal Protection).
Avoid contact with eyes and skin.
Do not swallow the product.

6.2 Environmental precautions: Prevent seepage into sewage system, workpits and cellars.

6.3 Methods and material for containment and cleaning up:
Do not flush with water or aqueous cleansing agents
For a small amount of leakage: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders) or collect in an empty container that can be sealed tightly.
For a small amount of leakage: Use clean anti-static tools when absorbing the product.
For a large amount of leakage: Enclose with banks to avoid outflow. Lead the leakage to a safe place and collect.
Remove ignition sources immediately.
There is a danger of explosion. Prepare fire extinguisher in case of emergency.

6.4 Reference to other sections:
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling:
Prevent formation of aerosols.
Ensure good ventilation/exhaustion at the workplace.
Handle with care. Avoid jolting, friction and impact.
Do not handle until all safety precautions have been read and understood.
Never allow exposure to sunlight or strong light until after curing.
Information about fire - and explosion protection:
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Use flame proof electric/lighting devices and ventilation equipment.
Ground/bond container and receiving equipment.

7.2 Conditions for safe storage, including any incompatibilities:
Storage
Requirements to be met by storerooms and receptacles:
Store in a cool and dry location.
Provide solvent resistant, sealed floor.
Keep containers tightly sealed.
**Information about storage in one common storage facility:**
Store away from oxidising agents.
See section 10 for information on incompatible materials.

**Further information about storage conditions:**
Protect from heat and direct sunlight.
Store containers in a well ventilated area.
Store locked up.

7.3 **Specific end use(s):** No further relevant information available.

*SECTION 8: Exposure controls/personal protection*

**Additional information about design of technical facilities:** No further data; see item 7.

8.1 **Control parameters**

**Ingredients with limit values that require monitoring at the workplace:**

**CAS: 872-50-4 N-Methyl-2-pyrrolidone**
- OEL (Japan) Long-term value: 4 mg/m³, 1 ppm
- WEEL (USA) Long-term value: 10 ppm

**CAS: 108-10-1 Methyl isobutyl ketone**
- Skin
  - OEL (Japan) Long-term value: 200 mg/m³, 50 ppm
  - PEL (USA) Long-term value: 410 mg/m³, 100 ppm
  - REL (USA) Short-term value: 300 mg/m³, 75 ppm
  - Long-term value: 205 mg/m³, 50 ppm
  - TLV (USA) Short-term value: 307 mg/m³, 75 ppm
  - Long-term value: 82 mg/m³, 20 ppm
  - REL (USA) Short-term value: 300 mg/m³, 75 ppm
  - Long-term value: 82 mg/m³, 20 ppm

**CAS: 1330-20-7 Xylene**
- OEL (Japan) Long-term value: 217 mg/m³, 50 ppm
- PEL (USA) Long-term value: 435 mg/m³, 100 ppm
- REL (USA) Short-term value: 655 mg/m³, 150 ppm
- Long-term value: 435 mg/m³, 100 ppm
- TLV (USA) Short-term value: 651 mg/m³, 150 ppm
- Long-term value: 434 mg/m³, 100 ppm

**Cobalt Green**
- OEL (Japan) Long-term value: 0.05 mg/m³ as Co
- PEL (USA) Long-term value: 0.1* mg/m³ as Co; *for metal dust and fume
- REL (USA) Long-term value: 0.05 mg/m³ as Co; metal dust & fume
- TLV (USA) Long-term value: 0.02 mg/m³ as Co, BEI

**Ingredients with biological limit values:**

**CAS: 872-50-4 N-Methyl-2-pyrrolidone**
- BEI (USA) 100 mg/L
  - Medium: urine
  - Time: end of shift
  - Parameter: 5-Hydroxy-N-methyl-2-pyrrolidone
Safety data sheet

Trade name: POLYFLON PTFE TC-7105GN

CAS: 108-10-1 Methyl isobutyl ketone
OEL-B (Japan) 1.7 mg/l

Trial: urine
Trial period: work end
Material: Methylisobutylketone

BEI (USA) 1 mg/L
Medium: urine
Time: end of shift
Parameter: MIBK

CAS: 1330-20-7 Xylene
OEL-B (Japan) 800 mg/l

Trial: urine
Trial period: work end
Material: total (α-, m-, p-)methylhippuric acid

BEI (USA) 1.5 g/g creatinine
Medium: urine
Time: end of shift
Parameter: Methylhippuric acids

8.2 Exposure controls
Personal protective equipment
General protective and hygienic measures:
Wash hands before breaks and at the end of work.
Do not eat or drink while working.
Keep away from tobacco products.

Respiratory protection:
Use respiratory protective device with filters for organic and acid gas (or airline respirators in some cases) if formation of toxic gases is possible while the product is heated.
Use respiratory protective device with organic gas cartridge.

Protection of hands:

Protective gloves

Material of gloves:
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Safety glasses

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties
General Information
Appearance
Form: Liquid
Trade name: POLYFLON PTFE TC-7105GN

- **Colour:** Green
- **Odour:** Characteristic
- **pH-value:** No further information available.
- **Melting point/freezing point:** No further information available.
- **Initial boiling point and boiling range:** No further information available.
- **Flash point:** 0.8 °C (SCC)
- **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

**Explosion limits:**
- **Lower explosive limit:** 1.4 Vol % (MIBK)
- **Upper explosive limit:** 7.5 Vol % (MIBK)

**Vapour pressure:** -

**Density at 25 °C:** 1 g/cm³

**Solubility in / Miscibility with water:** No further information available.

**Partition coefficient: n-octanol/water:** No further information available.

**SECTION 10: Stability and reactivity**

10.1 Reactivity
No further relevant information available.

10.2 Chemical stability
**Thermal decomposition / conditions to be avoided:** To avoid thermal decomposition do not overheat.

10.3 Possibility of hazardous reactions:
No dangerous reactions known under normal conditions of use.

10.4 Conditions to avoid:
Keep away from heat, sparks, flame, high temperature.

10.5 Incompatible materials:
Oxidizing agents

10.6 Hazardous decomposition products:
As for decomposition products, particulate matters and extremely toxic/corrosive fumes may be generated (HF, carbonyl fluoride, monomers, perfluoroisobutylene).
Decomposition products differ depending on the temperature and conditions.

**SECTION 11: Toxicological information**

11.1 Information on toxicological effects
**Acute toxicity**
Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

**CAS: 872-50-4 N-Methyl-2-pyrrolidone**
- Oral LD50 3914 mg/kg (Rat)
- Dermal LD50 8000 mg/kg (Rabbit)

**CAS: 108-10-1 Methyl isobutyl ketone**
- Oral LD50 2080 mg/kg (Rat)
- Dermal LD50 16000 mg/kg (Rab)
- Inhalative LC50/4 h 8.3-16.6 ppm (Rat)

**CAS: 1330-20-7 Xylene**
- Oral LD50 4300 mg/kg (Rat)
- Dermal LD50 2000 mg/kg (Rabbit)

**Primary irritant effect**
Skin corrosion/irritation
Causes skin irritation.
49.0.1 Serious eye damage/irritation
Causes serious eye irritation.

Respiratory or skin sensitisation
Based on available data, the classification criteria are not met.

Additional toxicological information:
General effects:
Fumes generated during burning may cause "polymer fume fever" (flu-like symptoms such as fever, chill, cough).
This may last for a whole day and night.
Fumes are not absorbed in skin. No sensitizing effect known.

Effects of hydrogen fluoride:
Low concentration of hydrogen fluoride may cause feeling of dyspnea, cough, irritation in eyes, nose, throat, fever, chill for 1-2 days.
After that, dyspnea, cyanosis and pulmonary edema may be seen.
High concentration of hydrogen fluoride damages liver and kidney.

Effects of carbonyl fluoride:
Skin: Irritation or eruption
Eye: Ulcer in cornea, conjunctiva
Respiratory system: Irritation
Lung: Temporary symptoms such as cough, pain, dyspnea
Persons who have experienced lung diseases are vulnerable to toxicity caused by excessive exposure to pyrolysis products

CMR effects
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity
May damage the unborn child.

STOT-single exposure
May cause respiratory irritation.

STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability: No further relevant information available.

12.3 Bioaccumulative potential: No further relevant information available.

12.4 Mobility in soil: No further relevant information available.

12.5 Results of PBT and vPvB assessment
PBT:
No further relevant information available.
Not applicable.

vPvB:
No further relevant information available.
Not applicable.

12.6 Other adverse effects: No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation: Disposal must be made according to official regulations.

Uncleaned packaging
Recommendation: Disposal must be made according to official regulations.
SECTION 14: Transport information

14.1 UN-Number: UN1263
ADR, IMDG, IATA
14.2 UN proper shipping name:
ADR: 1263 PAINT
IMDG, IATA: PAINT
14.3 Transport hazard class(es):
ADR, IMDG, IATA
Class: 3 Flammable liquids.
Label: 3
14.4 Packing group:
ADR, IMDG, IATA: II
14.5 Environmental hazards:
Marine pollutant: No
Danger code (Kemler): 33
EMS Number: F-E, S-E
14.6 Special precautions for user:
Warning: Flammable liquids.
14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:
Not applicable.
Transport/Additional information:
Avoid direct sunlight. Make sure of no damage, corrosion, leaks on the receptacles.
Take necessary measures for preventing cargo shift.
ADR
Limited quantities (LQ): 5L
Transport category: 2
Tunnel restriction code: D/E
UN "Model Regulation": UN1263, PAINT, 3, II

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.
Hazard pictograms

<table>
<thead>
<tr>
<th>GHS02</th>
<th>GHS07</th>
<th>GHS08</th>
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</table>

Signal word Danger

Hazard-determining components of labelling:
N-Methyl-2-pyrrolidone
Methyl isobutyl ketone

Hazard statements
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H360D May damage the unborn child.
H335 May cause respiratory irritation.

Precautionary statements
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Other regulations, limitations and prohibitive regulations:
Substances of very high concern (SVHC) according to REACH, Article 57:
CAS: 872-50-4 N-Methyl-2-pyrrolidone

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information
The product is for the industrial use only. We do not guarantee the safety in case the product is used for the other purposes. When using the product for health-care application or food/feed application, consult us in advance.
This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS: EHS Department
Contact: http://www.daikin.com/

Abbreviations and acronyms:
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the “International Air Transport Association” (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the “International Civil Aviation Organisation” (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Skin Irrit. 2: Skin corrosion/Irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Repr. 1B: Reproductive toxicity – Category 1B
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
* Data compared to the previous version altered.