

# Solvent-based Fluoropolymer coating POLYFLON PTFE TC-7105GN

TECHNICAL DATASHEET

### Solvent-based PTFE coating for low friction.

#### Introduction

- POLYFLON PTFE TC-7100 grade is a solvent-based PTFE coating. \_
- POLYFLON PTFE TC-7105GN makes a green coating layer displaying low friction and excellent wear \_ resistance.
- It is good for sliding component. \_

#### **Characteristics**

Film appearance	Solid content [mass%]	Specific gravity of coating	Viscosity (Ford Cup #4) (sec.)(25°C)
Green	22	1.03	29

#### Characteristics of the coating film

Characteristics of the coating film						
Items	Unit	Data	Method of measurement			
Maximum temperature	°C	220				
Wear resistance			CS-17、1kgf、1000 rounds			
Taber abrasion(25°C)	mg/1000	12 – 20				
	rounds		With SUS23B、55.9kPa、			
Sliding abrasion	mg/cm <sup>2</sup>	0.1 – 0.2	2.3m/s、10 minutes			
Friction coefficient			Bauden leben type, Steel			
		0.04 - 0.07	ball 8mmφ, Linear velocity			
			0.27cm/s, Loading 1.0kg			
Pencil hardness						
(25°C)		3H	Mitsubishi Uni			
(After immersed in		Н				
boiled water for 500h)						
Contact angle			Contact angle meter at			
(Water)	degree	102 – 106	25°C			
(Hexadecane)		49 – 52	23 0			
Chemical resistance						
Sulfuric acid		No change				
Hydrochloric acid		No change				
Nitric acid		No change	for 16h at 25°C			
Sodium hydroxide		Not possible				
		(Swelling)				
Xylene		Not possible				



	(Swelling)	
Methanol	Not possible	
	(Swelling)	

\* The numeric values above are typical and not guaranteed.

#### Handling method/Safety information

- Be sure to read the notes on SDS and labels before use.
- This product is intended for general industry, and therefore its adequacy and safety as a raw material for medical purposes cannot be guaranteed.

For more information, visit our website.

## DAIKIN INDUSTRIES, LTD.

https://www.daikinchemicals.com/

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