

# Water-based Fluoropolymer coating **NEOFLON FEP ND-4GYHR**

**TECHNICAL DATASHEET** 

## Water-based FEP topcoat for non-stick property

#### Introduction

- NEOFLON FEP ND-4GYHR is a water-based FEP topcoat.
- It makes a gray topcoat layer displaying non-stick property.

#### **Characteristics**

Film appearance	Viscosity [cP]	рН	Solid content [mass%]
Gray	700	8	39

Characteristics of the coating film

Items	Unit	Data	Method of measurement
Pencil hardness (25°C)	11 211		JIS K6894
		H – 2H	(Stripping hardness of base material)
Cross-cut adhesion			JIS K5400 8.5
		100/100	(Stripping with cellophane tape,
			10 times)
Contact angle			
(Water)	degree	105 – 108	Contact angle meter at 25°C
(Hexadecane)		50 - 53	

<sup>\*</sup> The coating film was evaluated with a test piece below.

Substrate: Aluminum plate roughened with Tosa Emely Extra #80/#100=50/50

Primer: EK-1909S21R, approximately 10µm thick

Topcoat: Approximately 20µm thick

### Handling method/Safety information

- Be sure to read the notes on SDS and labels before use.
- This product is intended for general industry, and therefore its adequacy and safety as a raw material for medical purposes cannot be guaranteed.

For more information, visit our website.

## DAIKIN INDUSTRIES, LTD.

https://www.daikinchemicals.com/

tds-nd-4gyhr-E\_ver01\_Mar\_2018 Copyright (C) DAIKIN INDUSTRIES, LTD., 2018

<sup>\*</sup> The numeric values above are typical and not guaranteed.