

# Fluoropolymer **POLYFLON PTFE M-18F**

# **TECHNICAL** DATASHEET

**POLYFLON PTFE M-18F is a fluororesin suitable for compound with additives** such as carbon.

### Introduction

- POLYFLON PTFE M-18F is a polytetrafluoroethylene virgin granular fine cut resin.
- Compressing the powder and sintering are a general method for use due to its high melt viscosity.
- Suitable for **compound material with additives** such as carbon.

Items	Unit	Numeric Value	Test Method
Average Particle Size	μm	25	Laser diffractometry
Bulk Density	g/mL	0.30	JIS K 6891
Standard Specific Gravity	-	2.16	ASTM D 4894
Tensile Strength	MPa	58	JIS K 6891
Elongation	%	440	JIS K 6891
Shrinkage	%	3.7	Internal Method (50Φ × 50h)
Melt Peak Temperature (Initial)	C°	345	DSC
Melt Peak Temperature (Second)	D°	327	DSC

#### General physical properties

\*The above numeric values are representative and not guaranteed.

#### Handling method/Safety information

- Be sure to read the notes on SDS and labels before use.
- This product is intended for general industry, and therefore its adequacy and safety as a raw material for medical purposes cannot be guaranteed.

## **Packing specification**

- 25Kg

For more information, visit our website. DAIKIN INDUSTRIES, LTD.

https://www.daikinchemicals.com/